

# Pre Filter Combinations



**A set** For removal of chlorine & general filtration  
**Blue & Purple**

This is the general pre-filter set-up. The blue filter is used for removing sediment, and pretreating hardness minerals for up to 1500 gallons; the purple is used for the removal of taste and color, chlorine, and lead for up to 1500 gallons. Use on city water or well water with pH of 7 or above.



**B set** For producing Strong Kangen and general filtration with chlorine removal  
**Green & Purple**

This is a sodium based ion exchange filter that exchanges Ca and Mg ions for sodium. 677 grains of hardness removal. The purple filter removes sediment, taste, odor, and chlorine for up to 1500 gallons. This system is best used in conjunction with the blue filter. Use the green filter only when making Strong Kangen/ Strong acidic water. Then use the blue filter in the first slot to make drinking waters. This will extend the life of the green filter and also will not add excess sodium to drinking water.



**C Set** For Sediment & chloramine removal  
**Blue & Black**  
(the black filter must be used in the second position)

The blue filter is used for removing sediment, and pre-treating hardness minerals up to 1500 gallons. The black filter is used to remove chloramines from city water where chloramines are used to sanitize the water for up to 1500 gallons.



**D Set** For making strong kangen with sediment removal  
**Green & Blue**

This is a sodium based ion exchange filter that exchanges Ca and Mg ions for sodium 677 grains of hardness removal. The blue filter is used for removing sediment, and pre-treating hardness minerals up to 1500 gallons.

The black filter is 1 micron and subject to clogging and the loss of water pressure.



**E Set** For acid neutralization & chlorine / general filtration

**Orange & Purple** (the orange filter must be used in the first position and never with the black)

The orange filter is used to neutralize acidic well water and help get rid of carbonic acid gas. Service life depends on acidity of the source water. Regular testing is required to know when filter needs to be replaced. The purple filter removes sediment, taste, odor, and chlorine for up to 1500 gallons.



**F Set** For acid neutralization & sediment removal

**Orange & Blue** (the orange filter must be used in the first position and never with the black)

The orange filter is used to neutralize acidic well water and help get rid of carbonic acid gas. Service life depends on acidity of the source water. Regular testing is required to know when filter needs to be replaced. The blue filter is used for removing sediment, pre-treating hardness minerals to help prevent scaling on the plates for up to 1500 gallons.



**G Set** For optimal filtration of chlorine & chloramine taste & odor.

**Purple & Black** (the black filter must be used in the second position)

The purple filter removes sediment, taste, odor, and chlorine for up to 1500 gallons. The black filter is used to remove chloramines from city water where chloramines are used to sanitize the water for up to 1500 gallons.

The black filter is 1 micron and subject to clogging and the loss of water pressure.